

Receiving Report *M17430200X400*  
*122 530 M17430200X400*

Date: 12-7-18

Batch No: 122424

Supplier: ThyssenKrupp

Dart P/O: 17376

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12/08/08



Discrepancies							
Part Number	Description		Quantity Ordered	Quantity Received	Quantity Returned	Quantity Short	Comments

Initials of receiver (if shipment OK) Level 12 SD.

Production/Admin: 12-7-18  
Date

Location WT

Page 1 of 1

All amounts are calculated in domestic currency.

All Vendors	PO ID PO17376	Receipt Dates from 7/18/2012 to 7/18/2012

[illegible]

# B I L L O F L A D I N G

No: PEC 778258

Ship From:  
 THYSSENKRUPP MATERIALS NA  
 2821 LANGSTAFF ROAD  
 CONCORD, ONTARIO L4K 5C6  
 Tel: 905 669 9444 Fax: 9057389033

Ship Date 25Jul12 at 11:59 From PFW  
 Probill T157306 16951881  
 Via MANITOULIN TRA  
 FOB CONCORD  
 Frt PREPAID  
 Route 0- 0 Manifest  
 Vhcle Trailer  
 Slp STAN IVERS (905-532-1350)  
 Sold To: ( 20115)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7

Ship To: ( 1)  
 DART AEROSPACE  
 1270 ABERDEEN ST  
 HAWKESBURY, ON K6A 1K7  
 Tel: 613-632-9577 Fax: 613-632-1053

## B I L L O F L A D I N G

1) Our Order PEC-468766- 1 Your PO # 17376  
 Part # AMS 5604 WATRJET CUT PLATE Rel #  
 STAINLESS STEEL PLATE 17-4 STAINLESS  
 .250" THICK X 4.0000" X 72.0000"

Heat Number Tag No  
 835352 89842

Quantity PCS  
 12.00 SFT 6

TOTAL: Tags PCS  
 1 6

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT  
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR  
 TO SHIPPING.

ATTN: CHANTAL/LINDA

\*\* ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER \*\*

\*\* REFERENCED ON IT \*\*

TOTAL 1 BDL G.W. 143 LBS

\*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA  
 CONCORD, ONT.\* \*\*\* 9:00 AM TO 4:00 PM \*\*\*

\*\*\*\* TEL. 800-926-2600 \*\*\*\*

\*\*\*\*\*

\* WE STOCK STAINLESS STEEL \*

\* PLEASE LET US QUOTE YOUR NEXT REQUIREMENT \*

\*\*\*\*\*

\*\*\*PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE  
 ADDED TO EVERY ORDER.\*\*\*

Page: 1 .... Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE  
 RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.  
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

FW/KCI 17.7.00  
We certify that this is a true copy of the report  
furnished by the producer of the metal, or data  
resulting from tests made in approved labs.

Signed by: *Went*

BL PEC-000000-000

Attn: DART AEROSPACE

Linda LACIE



Allegheny Technologies

500 Green Street  
Washington, PA 15301CERTIFIED MATERIAL  
TEST REPORT

OUR ORDER NO. PP1438750  
YOUR ORDER NO. DIN-159851  
MEMO NO. 379234-00  
DATE 09/01/2011  
SALESMAN NO.

ATI Allegheny  
Ludlum  
Bill Penn Stainless Products  
To 190 Kelly Road  
P O Box 9001  
Quakertown PA 18951

ATI 17-4 HRAP  
ASTM A693 06 ASME SA693 10 AMS 5604 E COND A  
UNS: S17400

349455 / 159851 / 2

Heat 835352 / Matl ID Slip Sid Lot No 248382  
11 33096 ABD .2500 x 72.0000 x 260.0000 PCS Weight(lb)  
11 33096 ABE 248382 .2500 x 72.0000 x 260.0000 1 1415

Heat 835352 C MN P S SI NI CR MO CU CB N TA  
.040 .50 .027 .0004 .19 4.77 15.42 .21 .062 3.26 .300 .028 .010

Lot No 248382 Gauge Cond. Test Cond. Yield Strength Tensile Strength Elong % Red. of Area % Hardness Bend Corrosion Size  
248382 .2500 ANNEAL TRANS 133.0 KSI 154.0 KSI 10.0 55.0 BHN35  
H700 TRANS 191.0 KSI 201.0 KSI 11.0 60.0 CO45

Lot No 248382 FERRITE LESS THAN 5.00%  
"H", "TH", OR "RH" VALUES ARE CAPABILITY TEST RESULTS  
MATERIAL WAS PRODUCED WITHOUT KNOWN CONTACT WITH MERCURY  
MATERIAL IS OF USA MELT AND MANUFACTURE  
MATERIAL WAS NOT WELD REPAIRED  
DIN EN 10204:2005 3.1 CERTIFICATE

ent 12/08/01

PAGE 1 FINAL PAGE

THIS CERTIFICATE OF TEST SHALL NOT BE REPRODUCED IN FULL WITHOUT THE WRITTEN APPROVAL OF THE COMPANY. THE RECORDING OF FALSE, FICTITIOUS, OR FRAUDULENT STATEMENTS OR ENTRIES ON THE CERTIFICATE MAY BE PUNISHED AS A FELONY UNDER FEDERAL LAW. TESTING WAS PERFORMED AT A QUALIFIED AND ISO 9001:2008 CERTIFIED LABORATORY LOCATED AT NATIONAL HEAVY METALS, QUAKERTOWN, PA 18951. AND CERTIFICATION IS FURNISHED FOR A MAXIMUM OF 100% OF THE MATERIAL. THE APPROVED MANUFACTURER ACCORDING TO ADHERENCE TO THE PRESSURE EQUIPMENT DIRECTIVE REG 97/23/EC.  
ALLEGHENY LUDLUM PERFORMS CHEMICAL ANALYSIS BY THE FOLLOWING TECHNIQUES: C, S BY COMBUSTION ANALYSIS; N, O BY INERT FUSION-THERMAL CONDUCTIVITY; AM, P, Si, CR, NI, MO, CU, CO, V BY WOTRAN E BY GDS, AL AND Ti (w-d 10%) BY WOTRAN, OTHERWISE BY OPS, FE, BM, AG BY GFA.



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO17376**

Purchase Order Date 7/06/12

PO Print Date 7/06/12

Page Number 1 of 1

**Order From :**

VC-COP001

THYSSENKRUPP MATERIALS CA LTD  
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"  
TORONTO, ON M5W 5V8  
CA

**Contact Name**

**Vendor Phone** 905 669 9444

**Vendor Fax** 905 738 9033

**Vendor Account Nbr**

**Buyer**

Chantal Lavoie

**Requisition Nbr**

**Tax Resale Nbr**

10127-2607

**Terms**

Net 30

**Currency**

CAD

**FOB**

Destination-Collect

**Ship To :**

DART AEROSPACE LTD

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

*REVISED*

Line Nbr	Reference Revision ID Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	Req Qty/ Unit of Measure	Ship Method	Unit Price	Extended Price
1	M174B0.250X4.000	17-4 SS Bar .250 X 4.00	7/19/12 Yes	36.00 f	Yours ppd	✓ \$48.2750	\$1,737.90
<i>m122530 6/27/26</i>							
<b>Special Inst:</b> MATERIAL: 17-4 PH SS BAR AS PER AMS 5604/6543 GRAIN MUST BE ALONG LENGTH OF BAR							
2	304 SLAT. 135 12FT	125" X 4" X	7/13/12 Yes	50.00 Each	Yours ppd	✓ \$42.2600	\$2,113.00
<i>56 ney 6/12/18</i>							

**Deliver To:** WATER JET

**PO Total:** \$3,850.90

*OK 12/08/01*

*87-7-18*

**Change Nbr:** 4

**Change Date:** 7/06/12

No substitution or deviation without  
consent.

Certificate of Conformity or Mate

Certification required - YES